HB-320



WC 80% Co 20%

Cutting & Wear Resistance

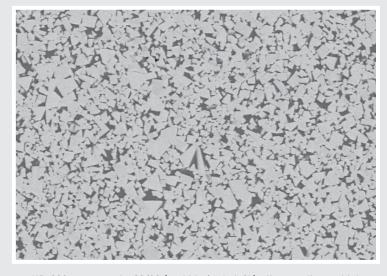
Impact & Toughness





Grade HB-320 features medium to high impact resistance for forming applications such as header dies, draw dies, stamping die details, fastener forming dies, and ammunition dies.

- Med-/High-impact forming applications
- Header dies, draw dies, stamping die details
- Fastener forming dies
- Ammunition dies



HB-320 coarse grain, 80/20 (carbide / cobalt %) offers medium to high impact resistance for die forming applications

Composition	
Tungsten Carbide	
Cobalt	

Microstructure Grain Size 4 µm

(ASTM B-390)

Hardness Rockwell A 85.40 (ASTM B-294)

Transverse Rupture Strength 455,000 PSI (ASTM B-406)

Density 13.56 (ASTM B-311)

Manufactured in preforms, altered and standard blank designs